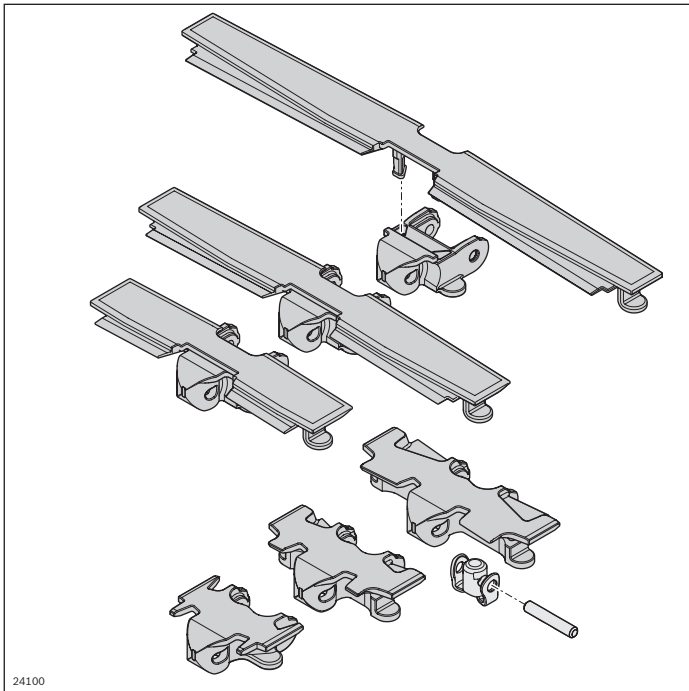
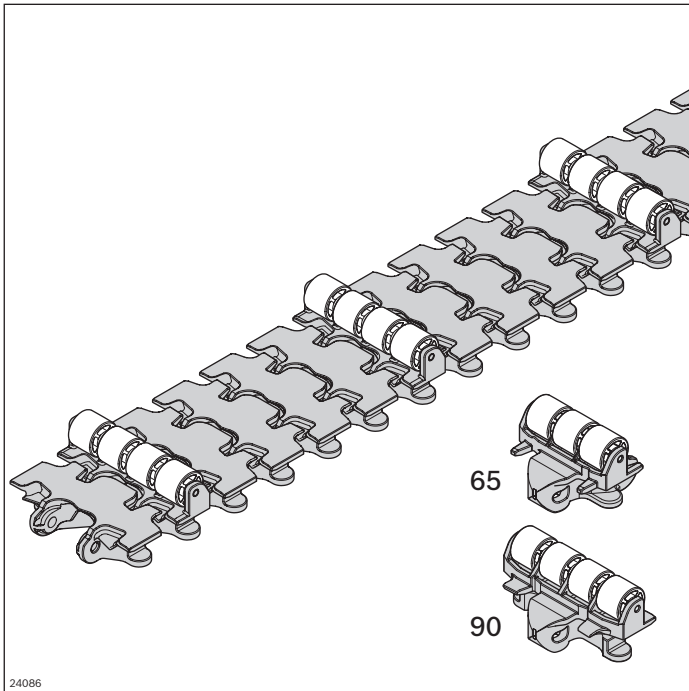


Conveyor chains



- ▶ Quiet and smooth-running parts transport thanks to patented conveyor chains
- ▶ Optimized antifriction properties of the chains
- ▶ Chain links uncoupled by means of different materials (patented)
- ▶ FDA-compliant materials
- ▶ Low-vibration transport of small parts and accumulation option by covering the chain links
- ▶ Easy-to-exchange chain plate from size 160
- ▶ Wide variety of chain types suitable for different applications

Roller cleated chain D20



The roller cleated chain D20 enables the transport of products on ascending or descending sections. See also "Layout instructions for roller cleated chains", on page 34

- The maximum gradient depends on the product geometry (test required)
- Accumulation operation not permitted
- Maximum chain tensile force: 1250 N
- $AZ \geq 2$: Roller cleated chain supplemented with flat conveyor chain links (AZ = spacing distance)

- Extremely quiet chain running thanks to the patented chain design
- Materials meet the requirements of EU 10/2011 and FDA CFR 21

- For feeding without any effort for cycle time adjustment

Required accessories for individual chain links:

- Chain pin and pivot pin, see p. 31

Scope of delivery:

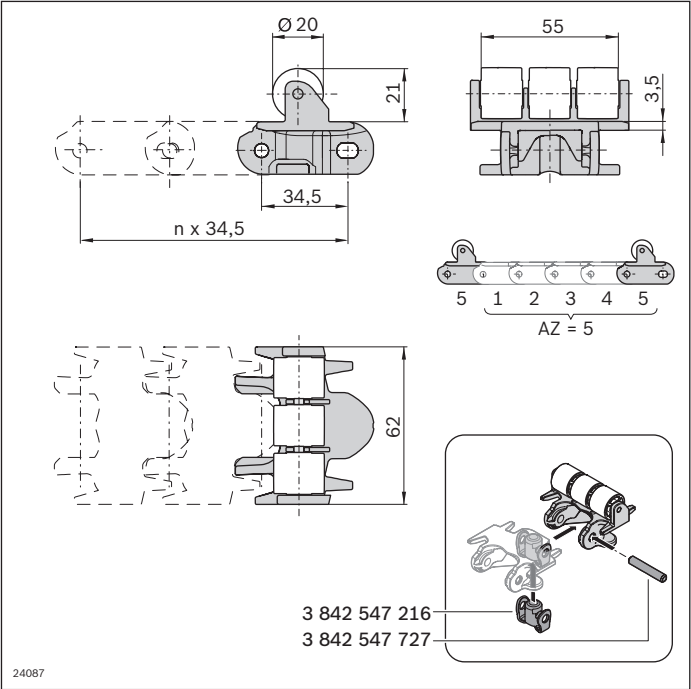
- Chain: Complete, incl. chain pin and pivot pin

Condition on delivery:

- Chain: Fully assembled

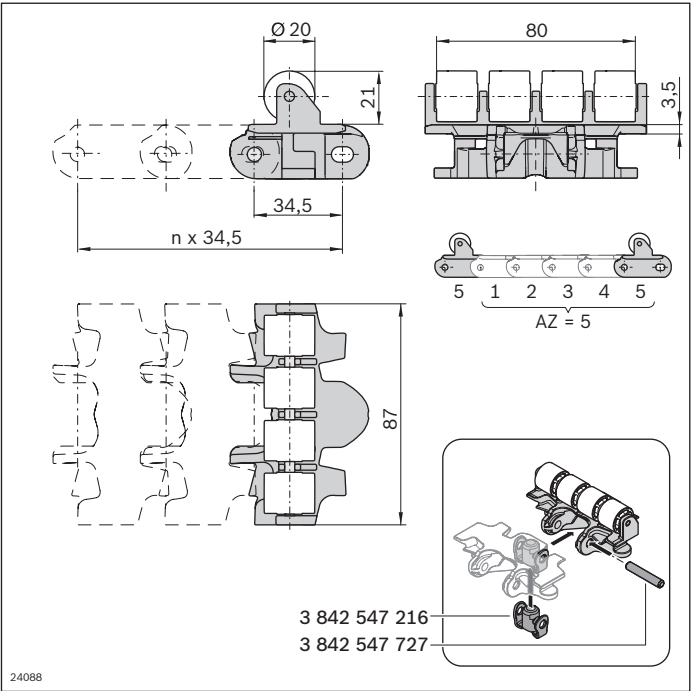
Material:

- Chain link: POM
- Roller: POM
- Chain pin: Non-rusting steel 1.4301
- Pivot pin: PA66



Roller cleated chain D20 VFplus 65	L (mm)	No.
Conveyor chain; AZ = 2 ... 84	2898	1 3 842 998 720/AZ
Chain link	10	3 842 546 020
Chain pin	100	3 842 547 727
Pivot pin	100	3 842 547 216

2



Roller cleated chain D20 VFplus 90	L (mm)	No.
Conveyor chain; AZ = 2 ... 84	2898	1 3 842 998 721/AZ
Chain link	10	3 842 546 021
Chain pin	100	3 842 547 727
Pivot pin	100	3 842 547 216