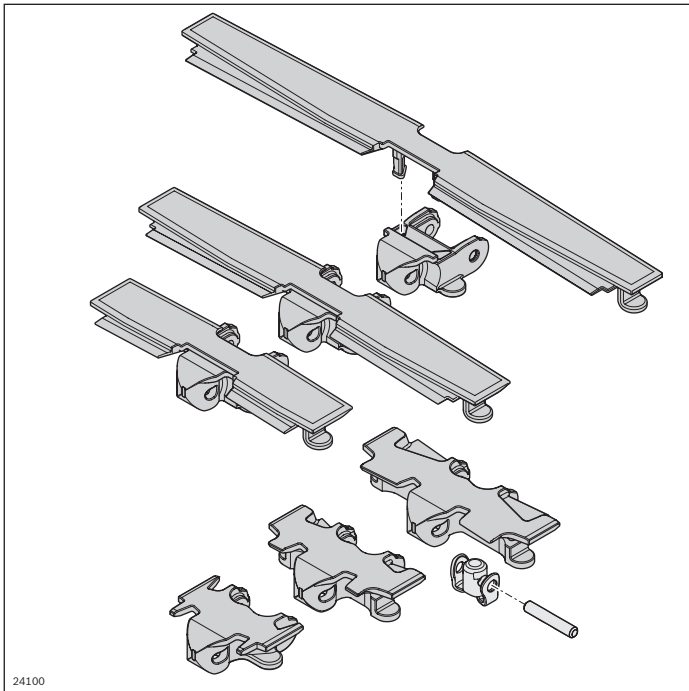
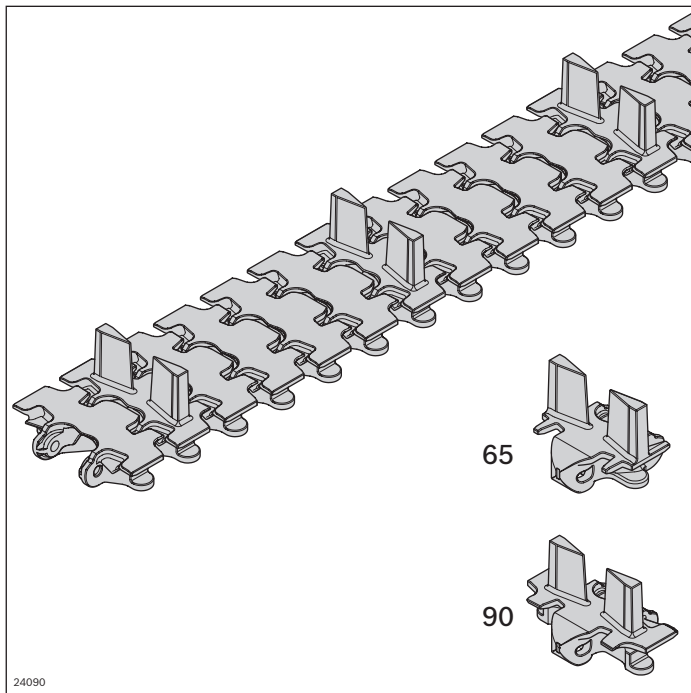


Conveyor chains



- ▶ Quiet and smooth-running parts transport thanks to patented conveyor chains
- ▶ Optimized antifriction properties of the chains
- ▶ Chain links uncoupled by means of different materials (patented)
- ▶ FDA-compliant materials
- ▶ Low-vibration transport of small parts and accumulation option by covering the chain links
- ▶ Easy-to-exchange chain plate from size 160
- ▶ Wide variety of chain types suitable for different applications

Cleated chain



The cleated chain facilitates the transport of products on uphill and downhill sections.

- The maximum gradient depends on the product geometry (test required)
- Accumulation operation not permitted
- Maximum chain tensile force: 1250 N
- $AZ \geq 2$: Cleated chain supplemented with flat conveyor chain links (AZ = spacing distance)

- Extremely quiet chain running thanks to the patented chain design
- Materials meet the requirements of EU 10/2011 and FDA CFR 21

- The centrally divided cleat allows for the simple transfer of conveyed material at the section ends: A transfer area only needs to be recessed in the area of the cleat and can otherwise be used near to the submerging chain

Required accessories for individual chain links:

- Chain pin and pivot pin, see p. 37

Scope of delivery:

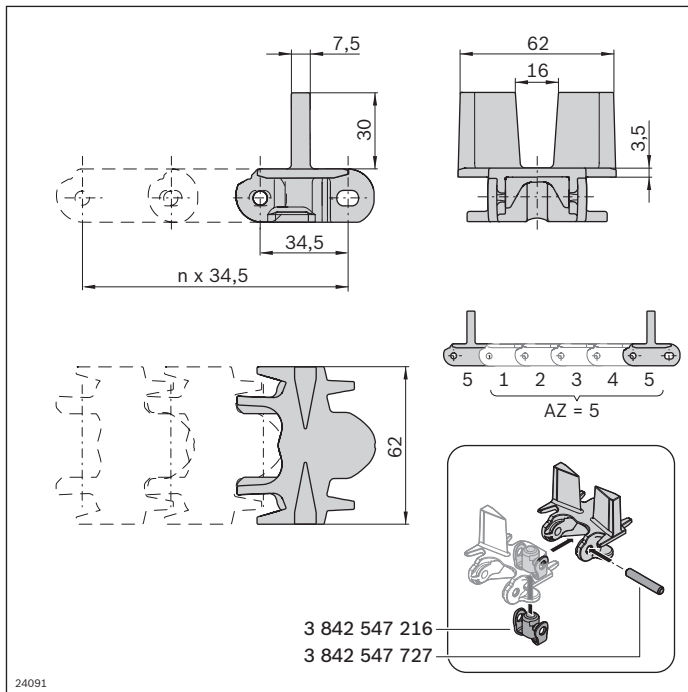
- Chain: Complete, incl. chain pin and pivot pin

Condition on delivery:

- Chain: Fully assembled

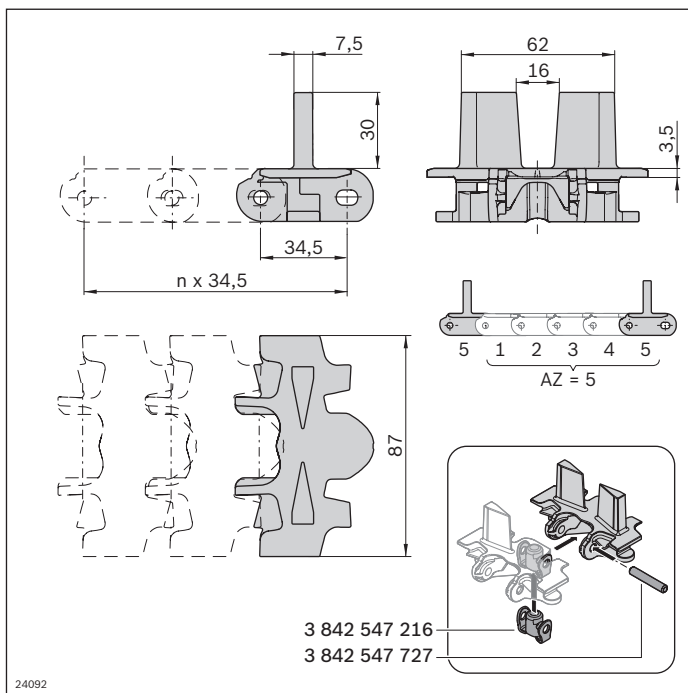
Material:

- Chain link: POM
- Chain pin: Non-rusting steel 1.4301
- Pivot pin: PA66



Cleated chain VFplus 65	L (mm)	No.
Conveyor chain; AZ = 2 ... 84	2898	1 3 842 998 715/AZ
Chain link	10	3 842 546 015
Chain pin	100	3 842 547 727
Pivot pin	100	3 842 547 216

2



Cleated chain VFplus 90	L (mm)	No.
Conveyor chain; AZ = 2 ... 84	2898	1 3 842 998 716/AZ
Chain link	10	3 842 546 016
Chain pin	100	3 842 547 727
Pivot pin	100	3 842 547 216